



Aerospace Technologies: Past, Present, and Future

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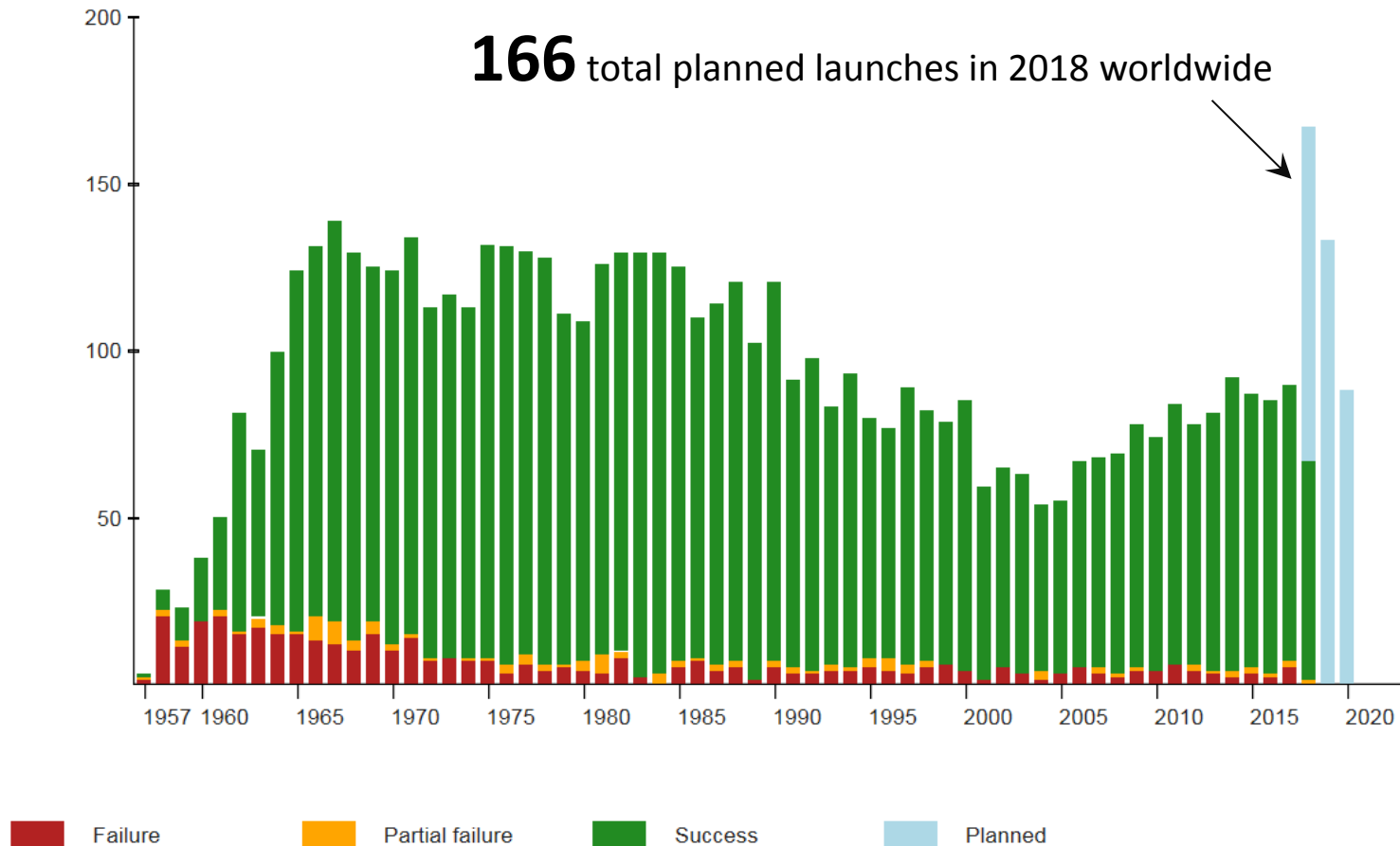
Approved for Public Release

DID YOU KNOW?

- **How many rockets are launched annually worldwide ?**
- **How many have been launched total?**
- **How many cars have ever been manufactured?**

DID YOU KNOW?

Orbital launches by year [edit]

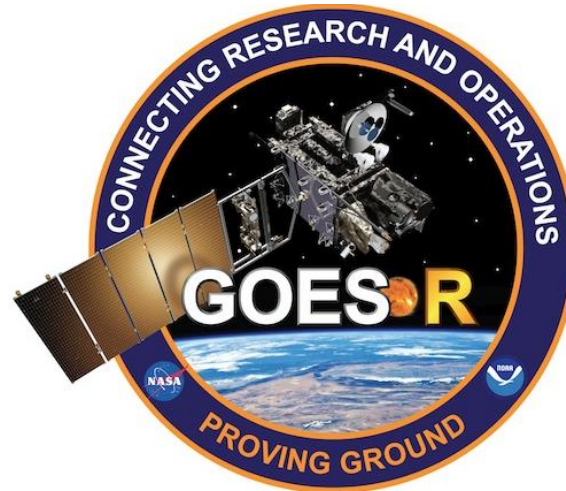


Source: https://en.wikipedia.org/wiki/Timeline_of_spaceflight Accessed Aug 31, 2018

DID YOU KNOW?

- How many rockets are launched annually worldwide ?
- How many have been launched total?
- How many cars have ever been manufactured?
- **What exactly are we launching?**

DID YOU KNOW?



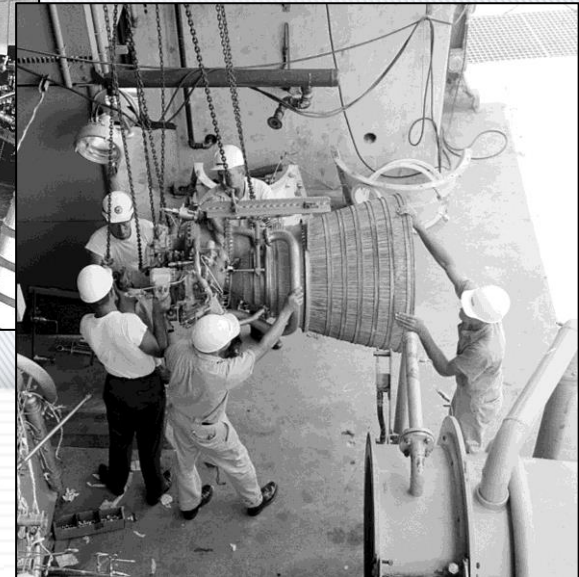
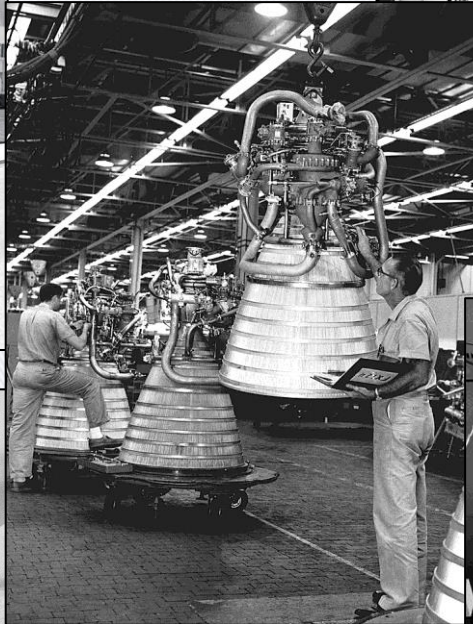
HISTORY OF WPB /PBC AEROSPACE CLUSTER

- Pratt & Whitney Aircraft Florida Research and Development Center opened May 27, 1958
 - ~7,000 acres of swampland → 600,000 sq ft main building



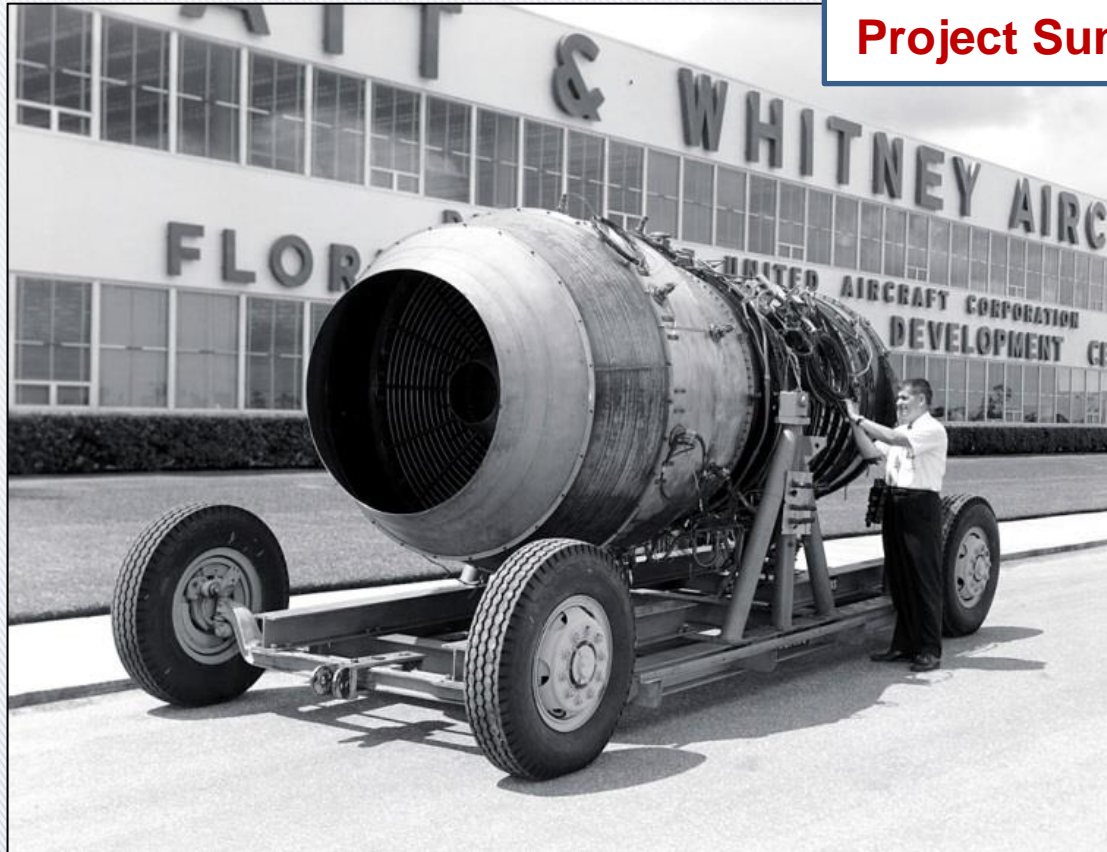
Palm Beach County was a pioneer location for aerospace development

WHAT WAS LIFE LIKE THEN?



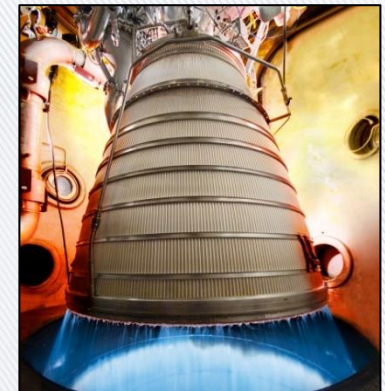
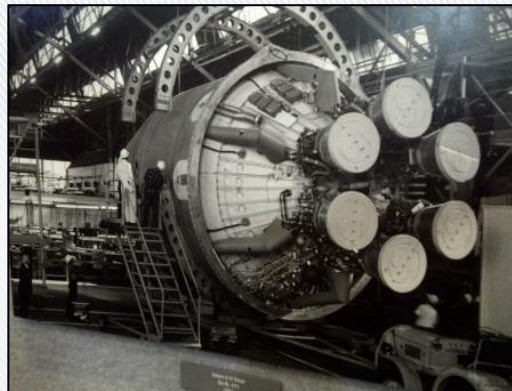
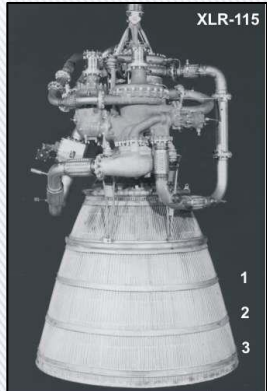
MILESTONES AND HISTORICAL DEVELOPMENTS

Project Suntan



Technology developed here was the precursor to many later breakthroughs

MILESTONES AND HISTORICAL DEVELOPMENTS



RL10A-4-1



Legacy of technology evolution continues

MILESTONES AND HISTORICAL DEVELOPMENTS



RS-25
Space Shuttle Main Engines
→ Space Launch System



Technology development is ongoing with new derivatives



GO BEYOND

PRATT & WHITNEY WEST PALM BEACH

PurePower engines with Geared Turbofan™ technology delivers game-changing reductions in:

- Fuel burn
- Environmental emissions
- Engine noise
- Operating costs



F-135 Powers the F-35 Lightning II

- CTOL/CV (Conventional Take-off and Carrier Variant)
- STOVL (Short Take-off / Vertical Landing)
- The F-35 is an international program being developed to serve the United States, United Kingdom, Italy, the Netherlands, Turkey, Canada, Australia, Denmark, Norway and other allied nations.



GO BEYOND

SYSTEM ENGINEERING – VALIDATION

ASSEMBLY, INSTRUMENTATION & TEST

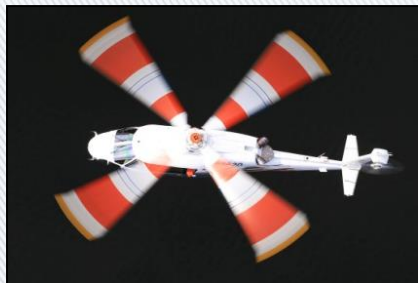
- Development assembly and disassembly validation engines for commercial and military engines and Auxiliary Power Units (APU)
- Interim Depot for F135 engine
- Sensor Application Lab
- State-of-the-art Instrumentation Lab
- Automated Clean Line
- World Class Test Facilities



DEVELOPMENT TEST CENTER

CORE ACTIVITIES

New Product Development



Product Upgrades



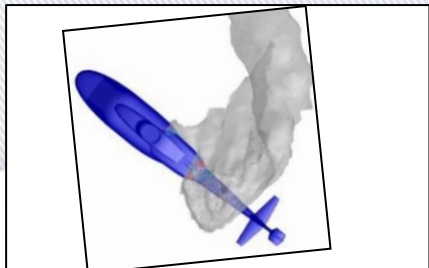
New Missions/Enhanced Capability



Technology Demonstrations



Design Validation



Prototyping / Modifications





DEVELOPMENT TEST CENTER

FAST FACTS

Typically 20 – 25 Aircraft in flow
~1,500 Flight hours per year
~2,000 Sorties per year



3 Fixed base telemetry stations
1 Mobile telemetry platform
~1,500 Measurements per aircraft
~40 GB of data per sortie

Site presence established 1977



~80 Safety-of-flight
reviews per year



CURRENT ROCKET PROGRAMS WEST PALM BEACH

Turbopump Assembly Center of Excellence

RL10A



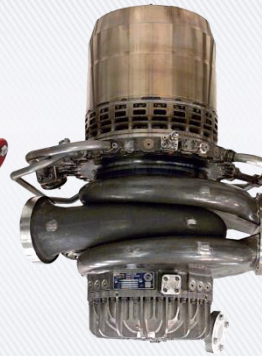
RL10B



RL10C



RS-25



RS-68



Atlas V



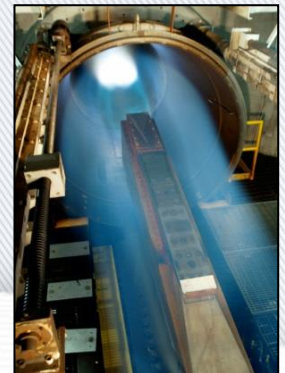
Delta IV



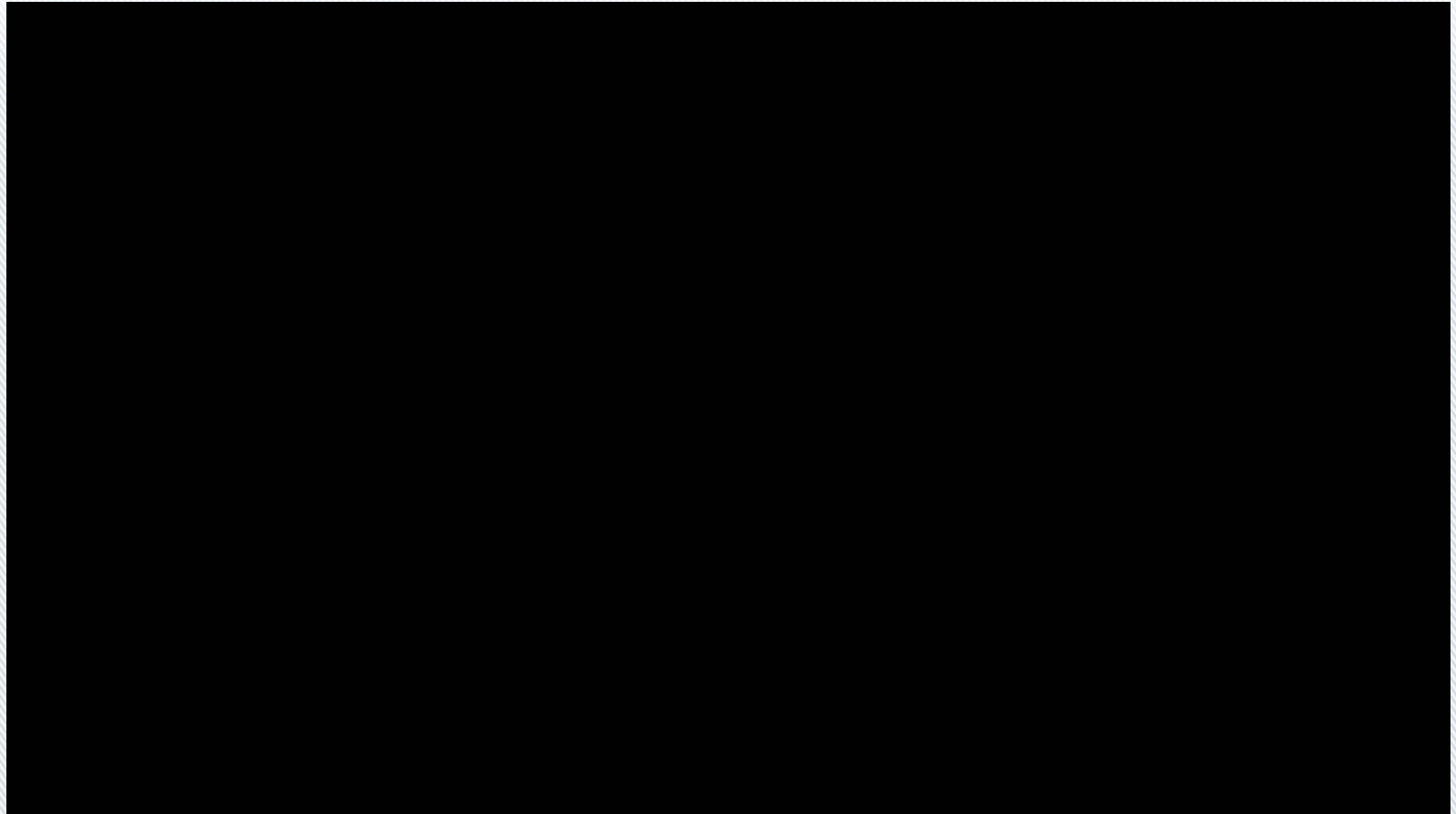
SLS



Hypersonic Systems



KEY CHALLENGE IS COMPLEXITY



Designing & manufacturing high quality complex systems requires strong systems integration and quality analysis processes

CONSTANT FOCUS ON QUALITY AND CONTINUOUS IMPROVEMENT



Process Improvement and Waste Elimination

- 6S and Visual Workplace
- Value Stream Management
- Standard Work
- Production Preparation Process
- Total Productive Maintenance
- Set-up Reduction

Problem Solving

- Process Variation Management
- Market Feedback Analysis
- Turnback Process
- Root Cause Analysis
- Mistake Proofing

Decision Making

- Benchmarking
- Passport Process

**Process-Oriented, Data-Driven, Customer-Focused,
Improved Business Results by Driving to Stretch Goals**

RELIANCE ON DATA-DRIVEN DECISION-MAKING



Engineering Analysis and Systems Integration

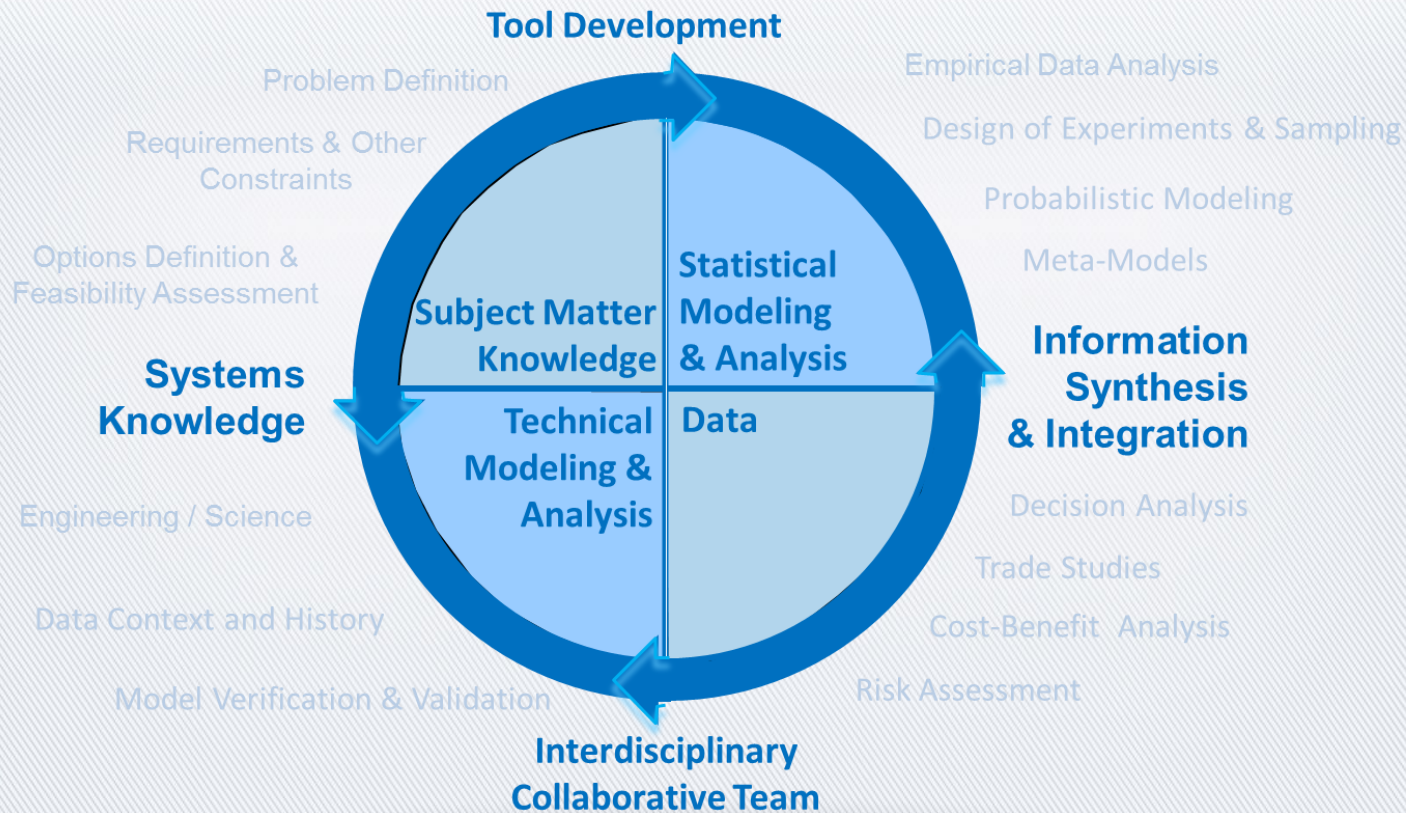
Quality and Mission Assurance

Business & Program Management

Affordability & Continuous Improvement

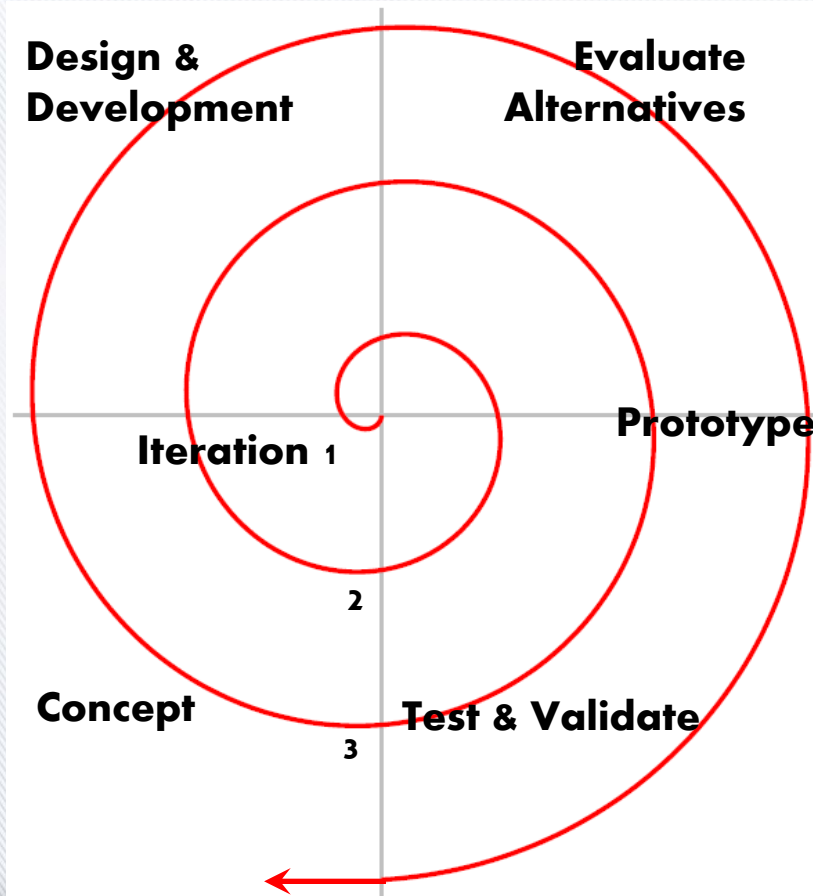
Implementation of quality processes based on statistical methods across the full value stream

INTEGRATING STATISTICAL AND ENGINEERING MODELS



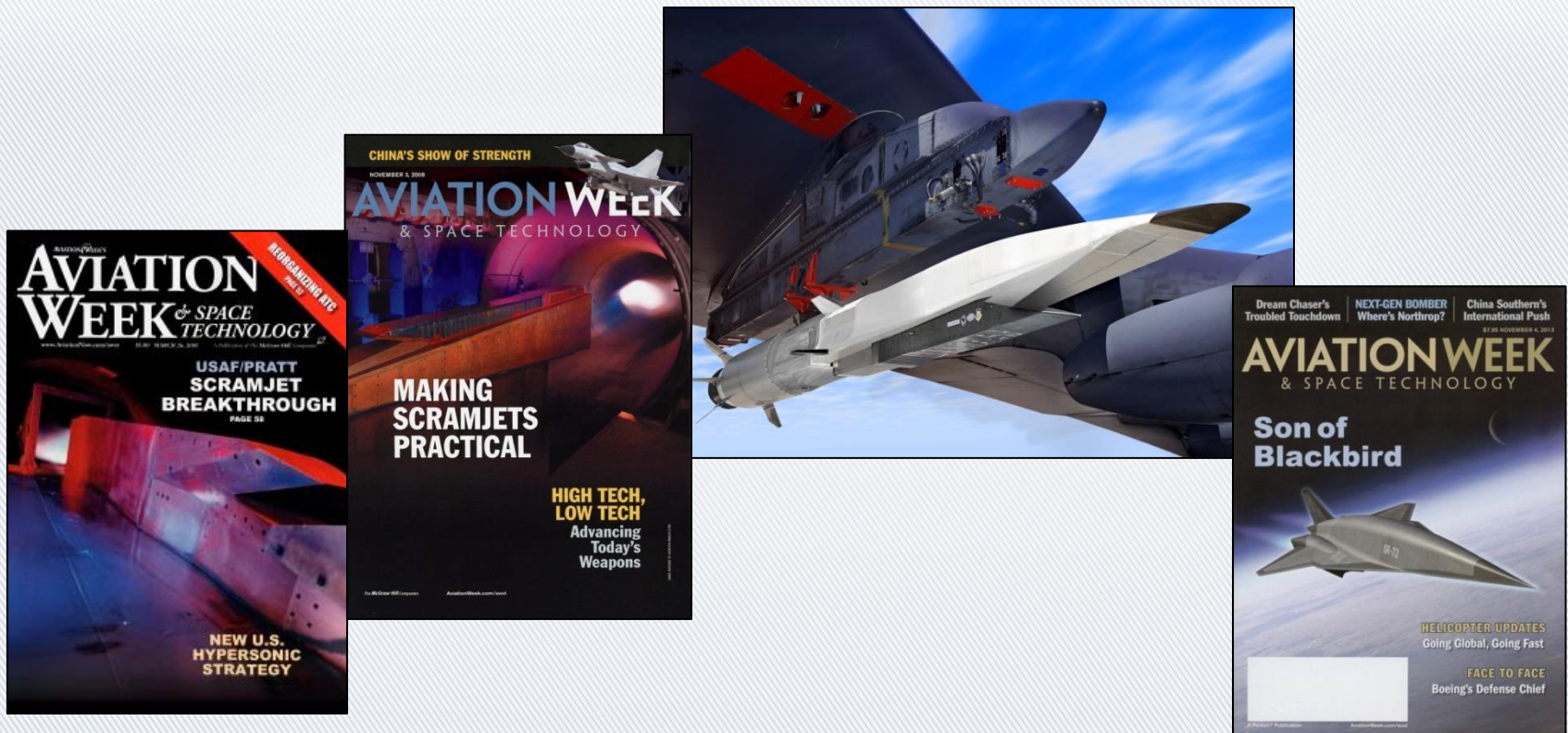
Teamwork and communication across functions is key

INTEGRATED DEVELOPMENT PROCESS



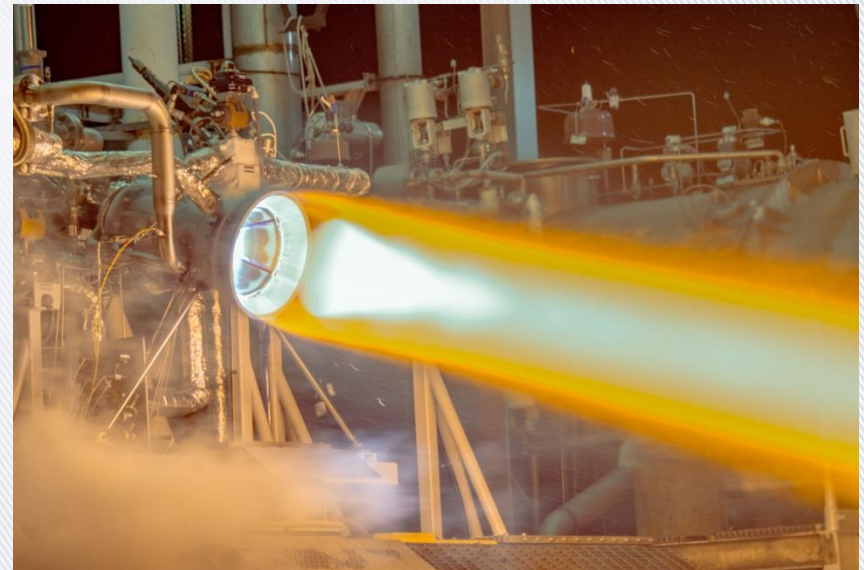
Modeling and Analyses Shorten the Product Development life cycle

FUTURE DIRECTIONS: HYPERSONICS



Hypersonic systems are game-changing propulsion technology with both commercial and military applications

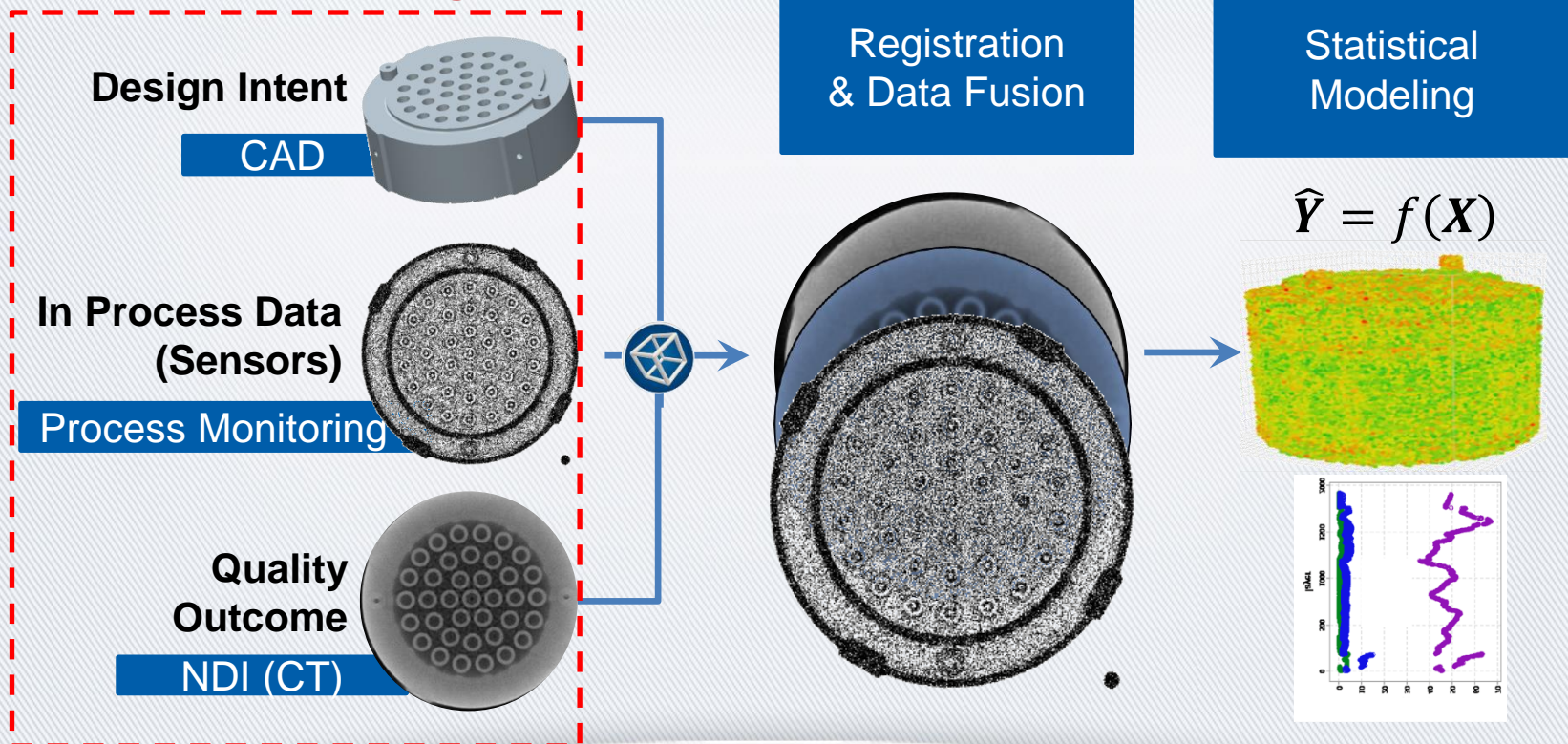
FUTURE DIRECTIONS: ADDITIVE MANUFACTURING (AM)



Process control and understanding are keys to achieving potential benefits of AM while maintaining same quality levels

FUTURE DIRECTIONS: LEVERAGING BIG DATA IN AM

3D Point Cloud & Image Files



Opportunity to use data to reduce development cost and cycle time

KEYS TO FUTURE SUCCESS



Better integration leads to improved velocity and performance



Thank you!