















DOE Process Defining Your Signal (Δy)							
To define your signal, ask this question:							
<i>"What is the <u>minimum</u> amount of change in the response that will be recognized as an important improvement?"</i>							
The answer is a business decision, not a statistical calculation.							
Objective: Improve yield from its current level of 80%. Each percent is worth \$100,000 per year in profits.							
Signal: What amount of improvement will be valued?							
0.1% 1% 10%							
A quantitative answer is required!							
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	What is Power? No Factor Effect; $H_0: \Delta = 0$							
Then, explain concept of power.								
	Power = $(1-\beta)^{*}100\%$	Effect?		ANOVA says:				
	Power is the probability of revealing an active effect of size delta (Δ) relative to the noise (σ) as measured by signal to noise ratio (Δ/σ). It should be high (at least 80%!) for the effect size of interest.			Retain H _o	Reject H _o			
		Truth:	No	OK©	Type I Error (alpha) <i>False Alarm</i>			
			Yes	Type II Error (beta) <i>Failure to</i> <i>detect</i>	OK©			
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Teaching How to Communicate Ex: Choosing the right information for audience										
Statistically-saavy										
ANOVA for selected factorial model										
Resi	Pernonse 1: Eluorescent I Inits									
						1		1		
	Source	Sum of Squares	df	Mean Square	F-value	p-value				
M	lodel	4.792E+06	3	1.597E+06	9.26	0.0001	significant	-		
E	B-Stimulant	3.074E+06	1	3.074E+06	17.82	0.0002				
(C-Substrate	5.856E+05	1	5.856E+05	3.40	0.0736				
E	BC	1.133E+06	1	1.133E+06	6.57	0.0147				
Re	esidual	6.208E+06	36	1.724E+05						
L	Lack of Fit	2.280E+05	4	56991.00	0.3050	0.8725	not significant	_		
F	Pure Error	5.980E+06	32	1.869E+05				_		
Co	or Total	1.100E+07	39							
26							26			
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Statis	tically-saavy	\rightarrow	Non-Technic	cal				
	Source	p-value						
	Model	0.00011	significant					
	B -Stimulant	0.00016						
	C-Substrate	0.07360		-				
	BC	0.01469						
				-				
	Residual			-				
	Lack of Fit	0.87249	not significant	_				
Rather than report numbers in static form – connect them to dynamic actions that drive business results.								
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