## 59th Annual

# Fall Technical Conference

Statistics & Quality - Solving Problems Today and Tomorrow





### **October 8-9, 2015**

The Westin Oaks Houston at the Galleria Houston, TX

http://asq.org/conferences/fall-technical/ $\hat{\vec{s}}$ 

ASA AMERICAN STATISTICAL ASSOCIATION

SECTION ON PHYSICAL AND ENGINEERING SCIENCES

QUALITY AND PRODUCTIVITY SECTION

ASQ

Co-sponsored by

Chemical and Process Industries Division The Global Voice of Quality™ Statistics

Statistics
Division

The Global Voice of Quality™

You are invited to attend the 59th Annual Fall Technical Conference held this year in Houston, TX. This conference is the premier forum to discuss topics at the interface of statistics and quality. The theme of this year's conference is "Quality and Statistics: Solving Problems Today and Tomorrow". The goal is to engage researchers and practitioners in a dialogue that leads to more effective use of statistics to improve quality. The conference will serve to bring innovations in statistical methodologies and quality tools to the forefront. You will have the opportunity to meet informally and exchange views with speakers and colleagues during breaks and in the hospitality suite

#### **Council Meetings**

Three of the sponsoring organizations (Chemical & Process Industries & Statistics Divisions of ASQ and the Quality & Productivity Section of ASA) will also hold council meetings during the conference (days and times TBA). The council meetings are an opportunity for those who wish to become involved in the activities of the societies to become better informed. Please check the conference website (http://asq.org/conferences/fall-technical/) for more information on dates, times, room locations, and other meetings of interest.

#### **Hospitality Suite**

The Annual Fall Technical Conference and the officers of the sponsoring organizations host a hospitality suite each year. This plays a vital role in the strategic operations of the divisions. We welcome new faces and new perspectives on division operations as well as share technical insights with colleagues in a friendly, informal atmosphere. Check at the registration desk for hospitality suite location and hours of operation. Please come to meet us in Houston!

#### **Accommodations**

A block of rooms is available at the Westin Oaks Houston at the Galleria through September 15, 2015. Conference room rates are \$159/night (single/double rate), plus taxes. To make reservations, please call the hotel direct at (888) 627-8514 and mention the Fall Technical Conference to obtain the conference room rate (or visit https://www.starwoodmeeting.com/Book/FTJ06C for online reservations). Please keep in mind that ASA/ASQ is counting on attendees to use the conference hotel to offset catering and administrative costs.

#### **Travel Arrangements**

Travel arrangements from the airport to the hotel are the responsibility of the attendee. The Westin Oaks Houston at the Galleria is an approximately 30 minute cab ride from 3 Houston Airports: William P. Hobby, George Bush Intercontinental, and Ellington Field. If you choose to rent a car, complimentary self-parking is available at the hotel. More information is available on the conference website under the "Travel" tab.

#### **Cancellations and Refunds**

A complete refund of conference registration fees will be given if you cancel prior to September 17, 2015. Cancellations received on or after this date will incur a \$145 cancellation

**Short Courses** will be offered on Wednesday, October 7 from 8:30 a.m. to 5:30 p.m. The fee for each course is \$300 and includes coffee breaks and lunch. Registration is limited.

Split-Plot Design and Analysis by Peter Goos Sponsored by ASA-Q&P

Design of experiments textbooks emphasize the importance of randomizing the experimental runs. However, in industrial practice, a complete randomization is often infeasible or impractical. A useful alternative in such scenarios is the split-plot experimental design, which requires a restricted randomization. This course provides a thorough introduction to the design of split-plot experiments, the evaluation of split-plot experimental designs, and the analysis of data from split-plot experiments. Extensions to the split-plot design, such as the strip-plot design and the split-split-plot design are discussed as well. The course emphasizes industrial applications, involving full and fractional factorial two-level designs as well as response surface designs, and uses a regression approach to the data analysis. Based on the insights acquired concerning the data analysis, a flexible approach to the design of split-plot (and related) experiments is introduced. Throughout, various diagnostic tools will be used to evaluate the quality of alternative design options. The importance of simulating data will be highlighted. Course participants are encouraged to bring their laptops.

### Peering into the Future: Introduction to Time Series Methods for Forecasting

by David A. Dickey Sponsored by ASA-SPES

A common goal in statistical analysis is forecasting and the class of autoregressive integrated moving average (ARIMA) models is a workhorse in the toolkit of mathematical forecasters. These models assume a mean and serially correlated errors. Methods, both mathematical and graphical, are described for detecting the nature of that serial correlation and these lead to the selection of an appropriate ARIMA model. Several examples will be shown. Model diagnostics and their use in model modification are shown as well. SASTM will be used in this talk but interpretation rather than code will be the focus. The inference theory for these models requires "stationarity" which will be defined and investigated. In many applications, the data do not seem stationary. Depending on how the data depart from stationarity, the analyst may want to add regressors to the model in addition to the mean or they may opt to difference the data as is common in economics. The "Dickey-Fuller" test for determining whether differencing is needed will be discussed. Adding polynomial terms, seasonal dummy variables, and general regressors will also be shown in examples as will outlier detection. Exponential smoothing has a long and successful history in forecasting. The relationship of this forecasting method to ARIMA methods is quite strong. The method is simple and several examples will be shown, some of which show warning signs suggesting that another approach might be more useful. If time allows, a discussion of Autoregressive Conditionally Heteroscedastic (ARCH) models will be given and/or a discussion of Cointegration, topics which resulted in a Nobel Prize in 2003.

Data Visualization by Jim Wisnowski Sponsored by ASQ-CPID

This 8 hour class will provide the foundations for creating better graphical information from potentially very large data sources to accelerate the insight discovery process and enhance the understandability of reported results. First principles and the human elements of information visualization from multiple leading sources such as Edward Tufte and Stephen Few will be explored using example data sets. We will discuss best practices to most effectively and efficiently tell your story. We will explore common errors and make recommendations for aesthetics to include color, font, dimensionality, size, proportion, and scaling. Appropriate displays for univariate and multivariate plots, time dependent data, maps, networks, and animation will be recommended. This hands-on workshop will use Excel to the maximum extent practical and the latest trial versions of JMP and Tableau for participants to create and dynamically modify graphs. A participant who successfully completes this course will: (1) Know the definition of data visualization and information visualization (2) Be familiar with human perception and how to effectively use it to make better graphical displays (3) Understand the principles of graphical excellence (4) Avoid common mistakes in graphical displays (5) Be able to use JMP and Tableau to create graphs that best convey information about the business problem (6) Know what displays are effective for univariate distributions, multivariate correlations and models, maps. and networks (7) Be able to create and export animated graphics

#### Definitive Screening Designs: What, Why, and How by Bradley Jones and Christopher Nachtsheim Sponsored by ASQ-STAT

Definitive Screening Designs (DSDs) are a new class of designs for factor screening that Professor Doug Montgomery has called, "probably the most important development in design of experiments in the last 50 years." These designs are unique in that screening is performed at three levels for quantitative factors, and, if just a few active effects are found, the designs project to highly efficient response surface designs in the active factors. When this is the case, screening and optimization can then be accomplished in one step, avoiding the need for follow-up experiments. The most complete support for design and analysis of DSDs is in JMP. However, the latest version of Design Expert creates these designs and there is also a macro for generating them in Minitab. Students having JMP on their laptops are welcome to bring them so they can follow along. We will provide paper handouts of the slides as well as electronic versions of JMP journals. This course starts by introducing DSDs in their simplest form (where all the factors are quantitative) and demonstrating their extra capabilities over standard two-level fractional factorial and Plackett-Burman screening designs. We then show how to generate DSDs for scenarios where there are additional two-level categorical factors. We also show how to orthogonally block these designs if the factors are all quantitative or if there is a mix of quantitative and two-level categorical factors. We introduce each new wrinkle of design construction with a practical example including data.

#### 59th Annual 59th Annual Fall Technical Conference Fall Technical Conference Statistics & Quality - Solving Problems Today and Tomorro Statistics & Quality - Solving Problems Today and Tomor Friday, October 9, 2015 Thursday, October 8, 2015 7:30 REGISTRATION DESK OPENS REGISTRATION DESK OPENS 7:00 O&P **CPID** JOT **Invited Session** Presentation of GERALD J. HAHN Q&P ACHIEVEMENT AWARD 8:00 -WELCOME / PLENARY SESSION 9:00 8:00 -**Design of Experiments:** Bayesian Models for the Analysis **Dimensional Analysis** "Statistical Intervals Vive La Differénce! 9:30 A Key to Successful Innovation of Neuroimaging Data and its Applications in Statistics William Q. Meeker Iowa State University Douglas Montgomery Arizona State University Marina Vannucci Weijin Shen Session 1 Rice University **Tim Davis** 9:15 -We Predict Ltd. 10:00 Identifying an Optimal Method fo Constructing Confidence Intervals Data Quality of Quality Data Timdavis Consulting Ltd. A Powerful Analytical Method Understanding and A One-class Ensemble Based Presenter: Tim Davis for Definitive Screening Design **Incorporating Uncertainty Control Chart for Multivariate** Kurt DeMaagd for Pp, Ppk, and Percent Defectiv into Multiple Response **Process Monitoring Monitoring Product Size** Sight Machine when Data are Non-normally **Bradley Jones** Optimization JMP Division/SAS Distributed and Edging from Bivariate Waldyn Martinez **Profile Data** Maria L. Weese Miami University Christine M. Anderson-Cook Yanling Zuo Los Alamos National Laboratory Roman Viveros-Aguilera Minitab Inc. Presenter: Waldyn Martinez McMaster University Stephen Clarke Joel Smith Teri Utlaut SARIC Minitab, Inc Intel Corporation 10:00 - 10:30 BREAK **Technometrics Invited Session Experimental Design Invited Session** 10:30 -Stephanie DeHart Fugee Tsung HK Univ. of Science & Technology 12:00 Central Composite Design Applications in Biomedical Stitstical Issues and Methods Procter & Gamble A Swarm Intelligence Based BREAK 9:30 - 10:00 in Metrology (SIB) Natural Heuristic Research **Optimization Method and its SPES OE** Joanne R. Wendelberger **Applications in Statistics** Louis Johnson Advanced SPC **Invited Session Invited Session** Cheryl Pammer Frederick Kin Hing Phoa **CUSUM for Counts: Design** Eduardo Santiago The Exclusive Lasso: 10:00 **Definitive Screeing Applied** Institute of Statistical Science Procuedures for Low, Mediun Minitab, Inc. **Competitive Within Group** to a Simulation Study of the Academia Sinica 11:30 Presenter: Louis Johnson and High Count Regimes in Variable Selection F100-229 Engine Repair Taiwan R.O.C. Standared and Data-Rich **Analysis Strategies for Definitive** Network **Development and Use of Environments** Genevera Allen Screening Designs A Bayesian Perspective on the Standards in Metrology: Analysis of Unreplicated Factorial Rice University Raymond R. Hill Air Force Institute of Technology Darwin J. Davis Perspective from a National Frederick Campbell Maria L. Weese **Designs Using Potential Outcomes** Erwin M. Saniga Metrology Institute Miami University Rice University University of Delaware Thomas P. McWilliams **Douglas Montgomery** Presenter: Genevera Allen Valeria Espinosa Will Guthrie Arizona State University Google, Inc. Drexel University National Institute of Standards Philip J. Ramsey James M. Lucss and Technology University of New Hampshire Presenter: Maria L. Weese J. M. Lucas and Assoc Presenter: Darwin J. Davis Optimizing Thin Film Tool **Sparse Regression** Coatings using a Finite On Nonparametric EWMA Control Willis Jensen Mindy R Hotchkiss **Incorporating Graphical** William A. Brenneman Moderators **Element Computer** W.L. Gore & Associates Aerojet Rocketdyne Procter & Gamble Structure Among **Charts Based on Linear Rank** Simulator **Statistics for Monitoring Location** LUNCHEON **Predictors** Danel Draguljić Gary R. Mercado 12:15 - 1:45 Yufeng Liu Diane Schaub Franklin & Marshall College Utah Valley University The University of North Carolina MD Anderson Cancer Center at Chapel Hill Session 3 Adam Pintar Ashley Nelson Censored/Life Peter A. Parker Practical Issues in Moderators National Institute of **Mixture DOE** NASA Langley Research Center Advanced DOE Data Analysis 2:00 -Standards and Technology 3:30 LUNCHEON **Estimating Properties of Confirmation Runs in Design Choice Experiments Involvin Mixtures of Ingredients** James L. Rosenberger **Antimocrobial Agents Using** of Experiments 11:45 - 1:15 ASA Vice President Statistical Techniques for Data that are Interval Censored and Willis Jensen **Peter Goos** Correlated Universities of Leuven and Antwerp W.L. Gore & Associates Adam L. Pintar **Specal Applications** Modeling for DOE **Simulation Applications** Aiste Ruseckaite Nancy Lin N/ST Session ( Dennis Fok Erasmus University Rotterdam Daneli Lopez-Perez 1:30 -A Statistical Overview of Strategies for Leveraging an Real-World Use of Presnter: Peter Goos 3:00 **Uncertainty Quantification Experimental Materials** Simulation in Analytics Presenter: Adam L. Pintar **Database for New Product** Sarel Lavy Life Distribution Analysis Repairing Constrained Mixture Too Saturated: When Too Many Peter Qian Development Texas A&M University **Based on Levy Subordinators Experimental Regions and** Factors are Too Much in a University of Wisconsin-Madison John Garcia for Degradation with **Designs When Some Design Supersaturated Design** David L. Zoller Alpha Facilities Solutions, LLC Points Produce Undesirable Philip R. Scinto Random Jumps SABIC Philip R. Scinto **Response Values** Scinto Statistical Services The Lubrizol Corporation Manish Dixit Yin Shu Weijie Shen Sam Houston State University Qianmei Feng Greg F. Piepel The Pennsylvania State University Presneter: Philip R. Scinto Presenter: Philip R. Scinto University of Houston Scott K. Cooley David W. Colt Pacific Northwest National Laboratory **Optimal Design for Power Transformations Probabilistic Approach to Complex** Rutgers University Presenter: Greg F. Piepel **Dual Response Systems** in Mixture Models **Problem Solving in Manufacturing** Presenter: Yin Shu **Environments Using Lean Six Sigma** Sarah E. Burke Joseph G. Voelkel Rachel Silvestrini Douglas Montgomery Jayjeet (Jay) Govardhan Kuss Filtration Inc. Connie M. Borror RIT Arizona State University Christine Anderson-Cook Mike Kalantar James Wisnowski Maria Weese Presenter: Joseph G. Voelkel Miami University Los Alamos National Laborator Rachel T. Silvestrini Faurecia Automotive Seating & Rachel Silvestrini Rochester Institute of Technology Presentation of WILLIAM G. HUNTER AWARD Presenter: Jayjeet Govardhan 4:00 -Presenter: Sarah E. Burke W. J. YOUDEN MEMORIAL ADDRESS 5:00 William A. Brenneman Greg F. Piepel Will Guthrie Procter & Gamble Jennifer Kensler Pacific Northwest National Moderators National Institute of Standards and Technology Laboratory 4:00-6:00 SPES Special Session-Panel Discussion "Success! How is it defined and achieved?"

General Conference Chair Flor Castillo, SABIC Program Committee

ASA-Q&P: Alix Ann Robertson, Sandia Na

ASA-SPES (Chair): Zhen Wang, Lubrizol

Conference Registration

59th Annual Fall

Barbara Wendelberger, University of Wisconsin

Short Course Chair

Anne Driscoll, Virginia Tech

ASQ-CPID: Marc Banghart, Wyle ASQ-STAT: Mindy Hotchkiss, Aerojet Rocketdyne Kathleen D. Higley, US Strategy

Cassandra Garcia, Entrepreneur & Owner at Fed and Fit, Project Manager at ALPHA Facilities Solutions, LLC Simon Sheather, Professor & Academic Director MS Analytics Program at Texas A&M University

William A. Brenneman, Research Fellow at Procter & Gamble

Chair: Philip R. Scinto, Lubrizol Corporation

□ \$300 □\$300 □\$300 we ma **\$300** □ \$185 Student □ \$135 that Express restrictions □ \$235 □ \$285 1 Day □ ASA

Complete this form and mail to the address above (you may wish to keep a copy for your records) or fax to 414-272-1734, Attn: ASQ Customer Care. Your registration will be confirmed by mail within 2 weeks of receipt. To register online, please visit http://asq.org/conferences/fall-technical/. Contact ASQ Customer Care at asq@asq.org, with any Payment Type:\* □ Check (sent by mail and made payable to ASQ) Conference ID badges will be required for all events.
 Hotel arrangement, travel, and short courses are NOT included in the conference fees. □ Yes, you may release my e-mail address to conference sponsors and exhibitors. Peering into the Future: Time Series Methods for Forecasting CONFERENCE REGISTRATION PERSONAL INFORMATION Definitive Screening Designs: What, Why, and How □ MasterCard □ Visa □ American Preferred Mailing Address: 

Home 

Business □ \$235 □ \$285 COURS Please list any special needs, disabilities, and/or address to make your participation more enjoyable: PAYMENT □ \$385 □ \$335 2 day SPECIAL questions or changes related to registration Split-Plot Design and Analysis Title: 

Mr. 

Mrs. 

Ms. 

Dr Member Numbers: 

ASQ on/before Sept. 17, 2015: First Name for Badge\* after Sept. 17, 2015: Business/Company: Credit Card Number Telephone Number Regular Registration Data Visualization Total Payment\* \$ Zip/Postal Code\* E-mail Address\* Late Registration **Expiration Date** Fax Number First Name\* Last Name⁴ City/State\* Address\* Job Title Country'

Reservations for the Westin Oaks Houston at the Galleria may be made on the hotel website or by calling the hotel at (888) 627-8514.
\*denotes required information

Cardholder Signature

Cardholder Name